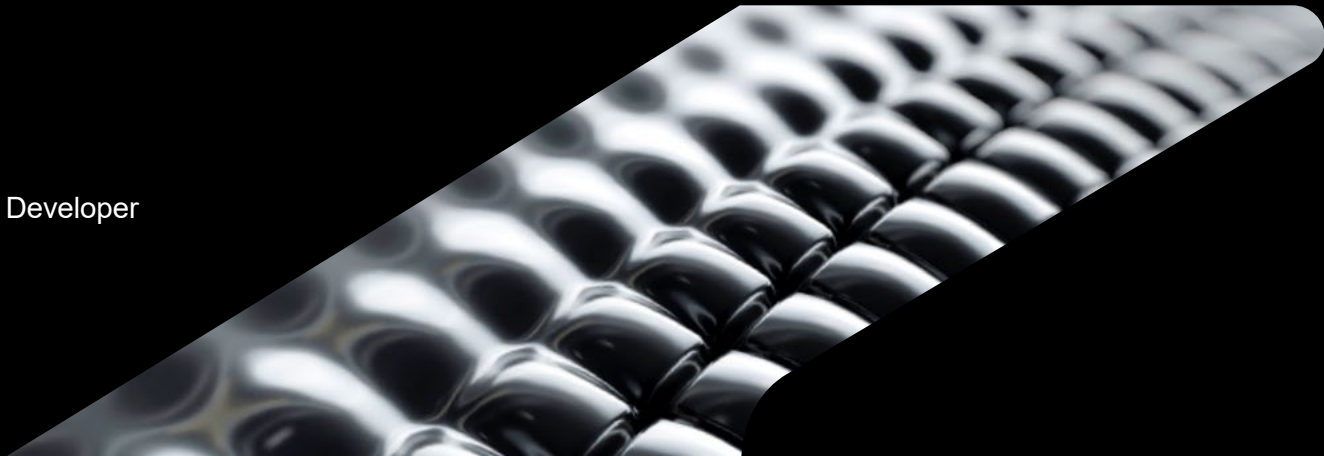


# Precast Concrete in Revit BIM Fast in Production

CS502096

Massimo Speziani  
Owner of Precast Designer for Revit, Developer

Ilaria Lagazio  
Sr. Tech. Sales Specialist Autodesk



# Massimo Speziani

He is the owner of “Precast Designer for Revit” a single tool to design and analyze precast structures. He has a structural engineering background and works as software developer providing Revit, Robot and Forge development services. Massimo holds a Master’s degree in structural engineering from University of Brescia, Italy.



# Ilaria Lagazio

After graduation in Structural Engineering at University of Genoa, Ilaria started to operate in construction industrialization as *Building System Development Manager*, focusing on the flow of data from the model to the construction site

This interest for industrialized buildings brought her to a field experience in UAE and then to Autodesk where, with an industry experience of more than 20 years, she covers the role of *AEC Senior Technical Sales Specialist*



# Agenda

- Understand precast industry challenges and the potential solution represented by *Precast Designer for Revit* for concrete precast
- Key features of *Precast Designer for Revit* in terms of Modeling, Documentation and Analysis
- How *Precast Designer for Revit* will help saving time and money integrating Revit, Robot Structural Analysis and Bridge Design from the model phase to shop drawing generation
- Flexibility to extend *Precast Designer for Revit* to other industries and to production
- AI integration (beta version)



Courtesy of Magnetti Building



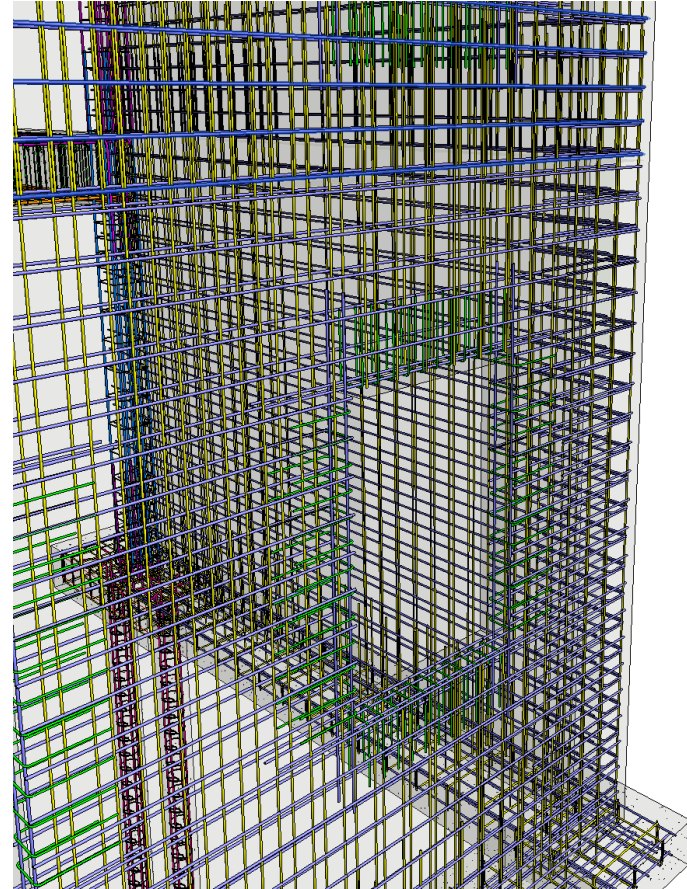
A close-up, black and white photograph of a metallic mesh or woven texture, possibly a filter or a screen, with a diagonal line of light reflecting off the surface.

# Industry Overview

# Structure...Why we care?

**Structure** is required to support and transfer loads from building systems therefore is critical part of AEC design and construction...

- A consistent part of costs for construction are for structure
- Structural foundations and frame are **built first** on site therefore is on project critical path
- **Structural prefabrication** is increasing WW, making it a critical part of project delivery

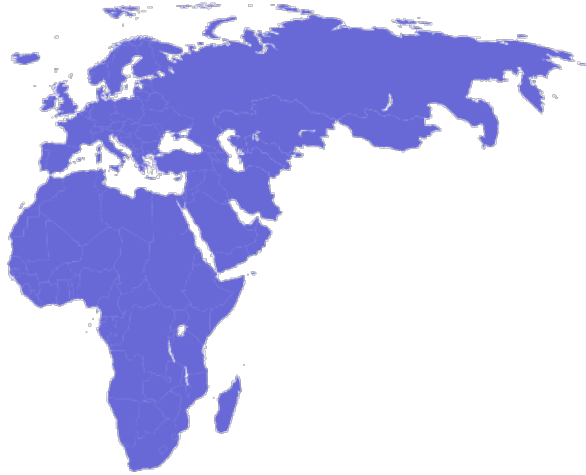


# Concrete is a dominant construction material WW



## AMER

Cast in Place Concrete 20%  
Precast Concrete 10%  
Steel 50%



## EMEA

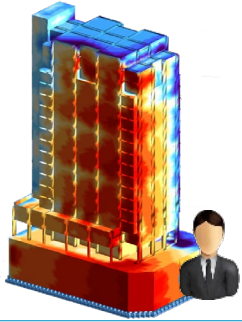
Cast in Place Concrete 60%  
Precast 15%  
Steel 20%



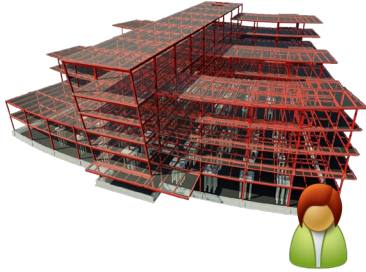
## APAC

Cast in Place Concrete 60%  
Precast 10%  
Steel 10%

# Structural Industry Personas

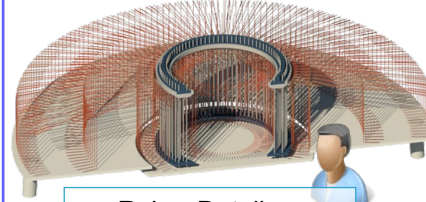


Structural Engineers

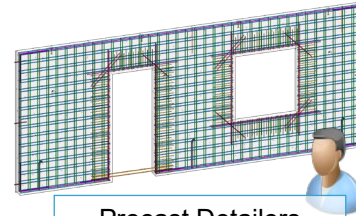


Structural Designers

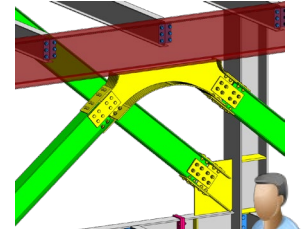
Design (+Detailing)



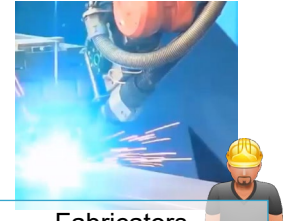
Rebar Detailers



Precast Detailers



Steel Detailers

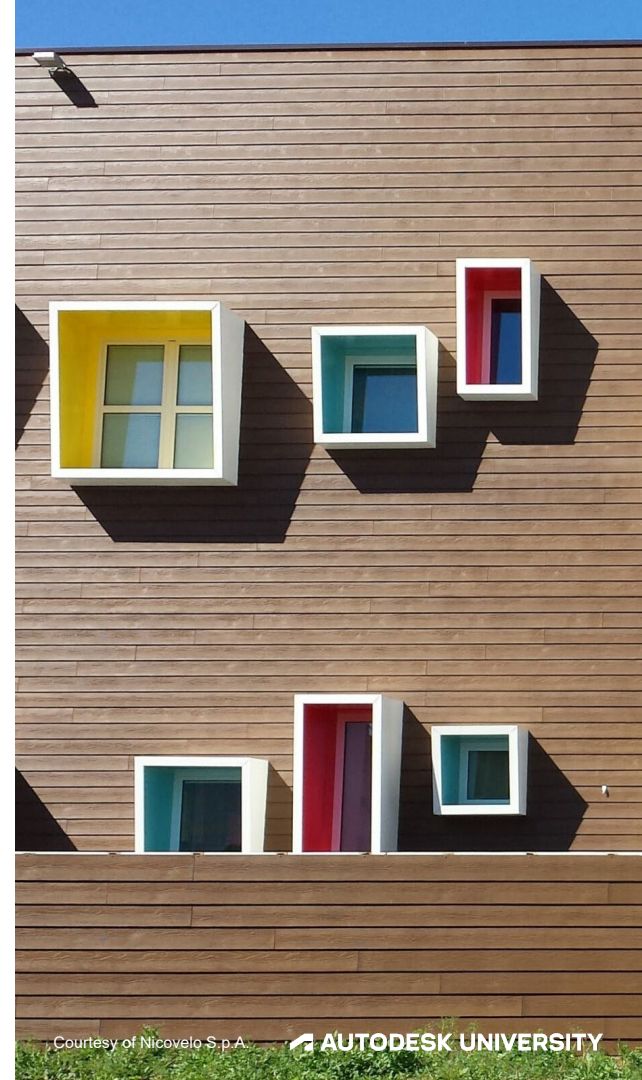


Fabricators

Detailing + Fabrication

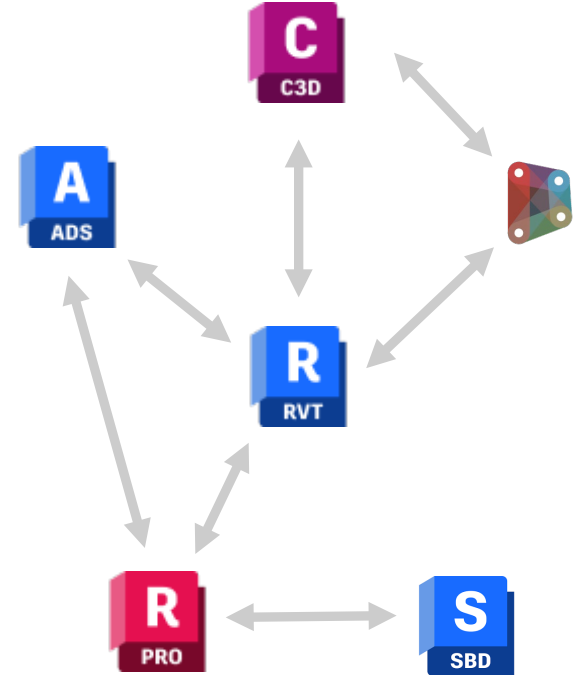
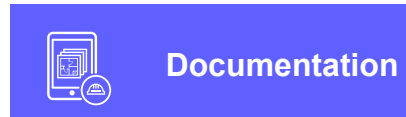
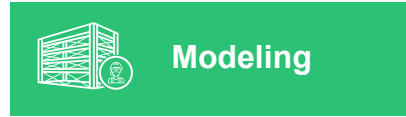
# Current challenges in precast

- Material waste and delays on the jobsite
- Increasing project complexity
- Hiring and retaining skilled workforce
- Increase degree of standardization inside the company
- High variability of precast production components
- Design, analysis and production disconnection





# Design, analysis and production disconnection



# Towards integration

## Precast Designer for Revit



Modeling



Documentation



Analysis



*Precast Designer  
for Revit*

A close-up, black and white photograph of a metallic mesh or woven texture, possibly a filter or a decorative surface, with a strong sense of depth and perspective. The texture is composed of many small, rounded, interconnected elements that create a complex, three-dimensional pattern.

# Key Functionalities

Precast Designer fo Revit

# Key Features



## Modeling

- Automatic Connections between elements
- Construction Tolerance for elements and panels
- Panels construction models
- Rebars and strands modeling directly in family
- Multi-level marking



## Documentation

- Automatic shop drawings for every Revit element
- Semi-automatic dimensions for general views
- Bidirectional link with Excel and one directional with Word
- Advanced data management
- Profile view for infrastructures project



## Analysis

- Extended Integrated Analysis with Robot Structural Analysis
- Code Checking of Concrete Panels and Members with Structural Bridge Design
- Save Code Checking Results in Revit as Maps
- Customizable Calculation Reports

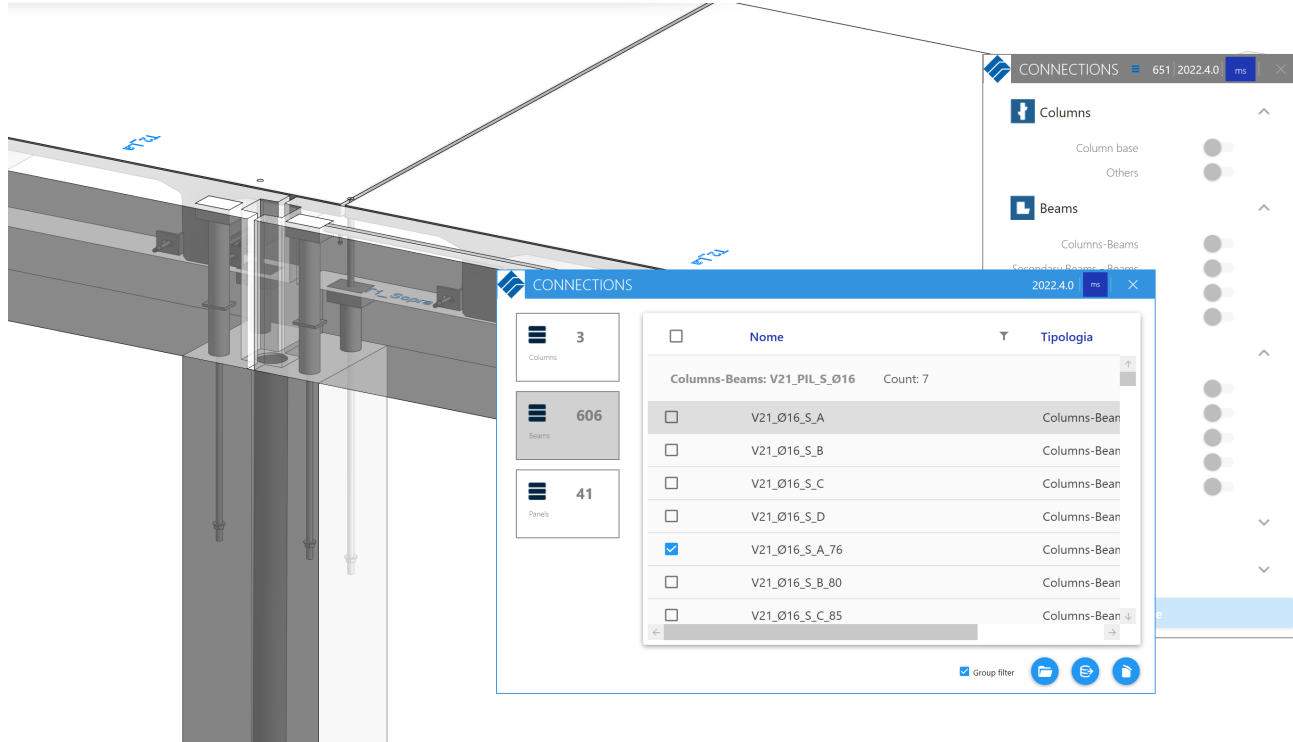


**Let projects talk of it**



# Modeling

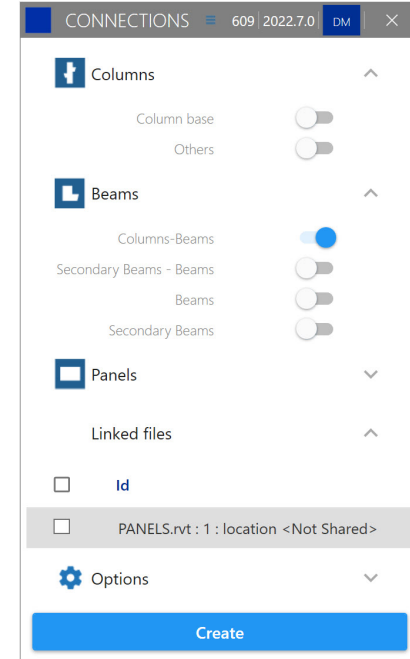
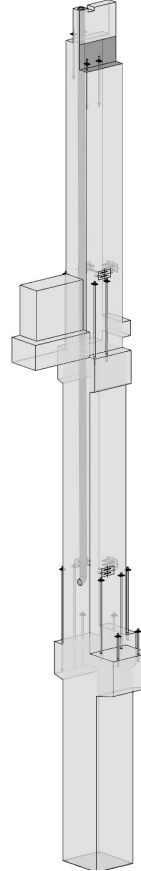
# Automatic connections



Courtesy of Magnetti Building

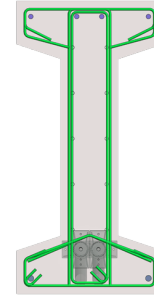
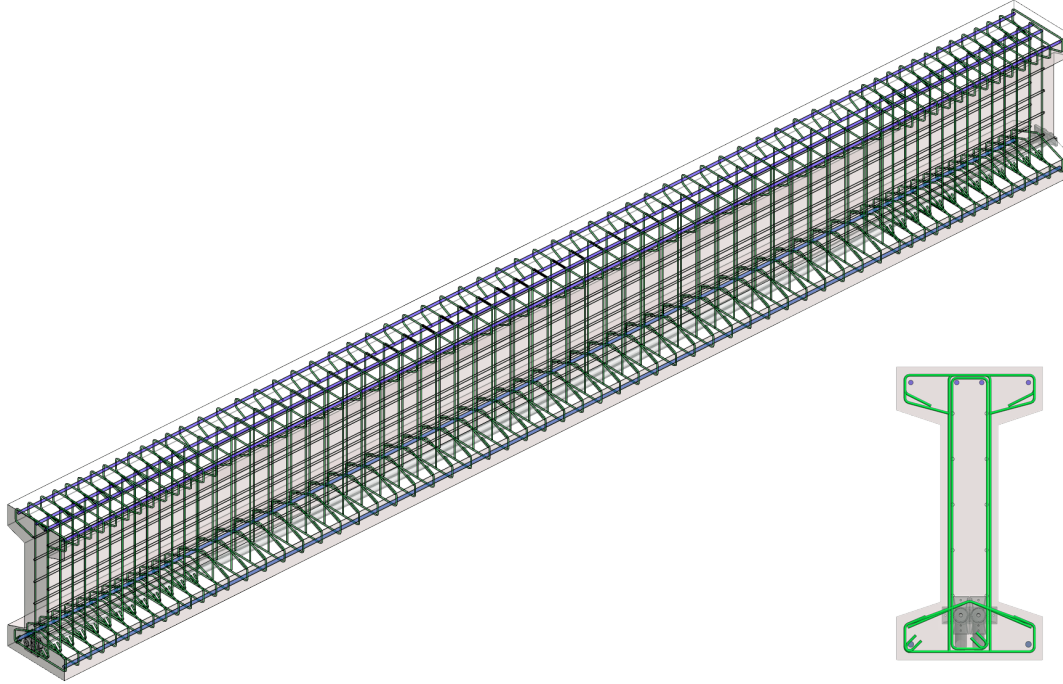
# Automatic connections

- Create your own generic families and define connection rules
- Create connection in linked model
- Use conditional statement, formulas and geometric information



Courtesy of Magnetti

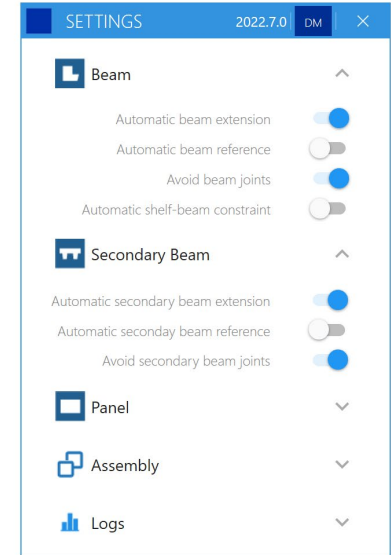
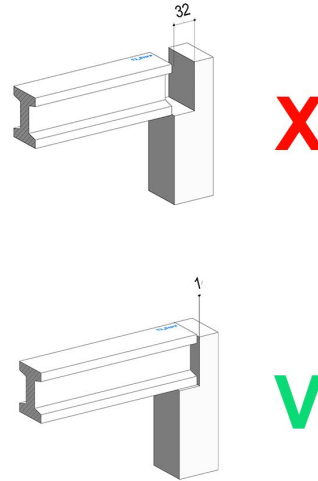
# Rebars and Strands



Courtesy of Magnetti Building

# Construction Tolerance

- Automatic tolerance for beams
- Tolerance could be global or based on family
- For every edge of a panel, a different tolerance can be set
- Maintain the architectural model of the panel without tolerances and the construction model in the same files

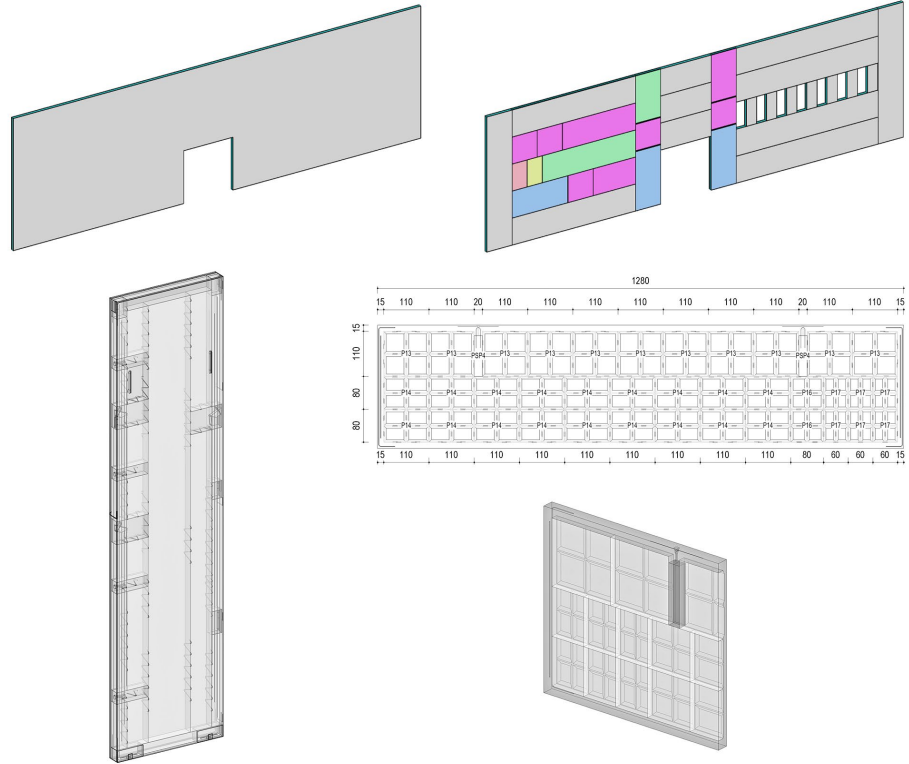


Courtesy of Magnetti



# Panels

- Segmentation of panels (valid also for slabs)
- Apply different material on the external surface of the panels
- Create the construction model using parts
- Bidimensional nesting optimization and different areas rules for placing object inside the panels

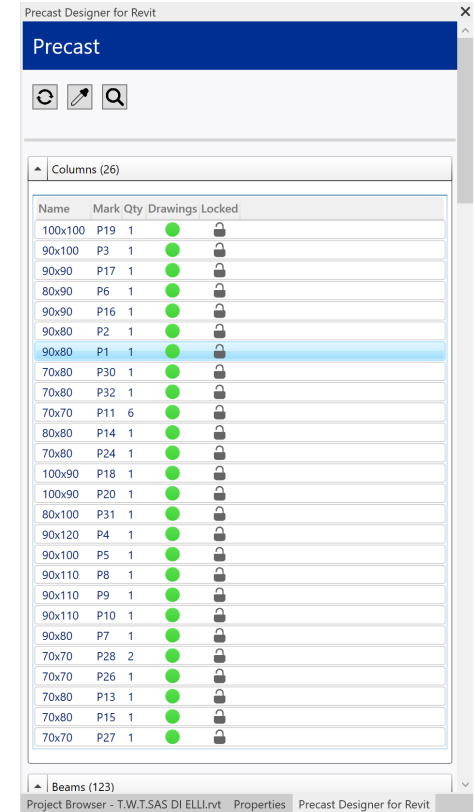


Courtesy of Magnetti

# Multi Level Marking

- Define custom rules for numbering elements or panels
- Using tolerance when comparing elements
- Three types of comparers:
  - Geometry comparer
  - Parameter comparer
  - Nested families compares

Courtesy of Magnetti



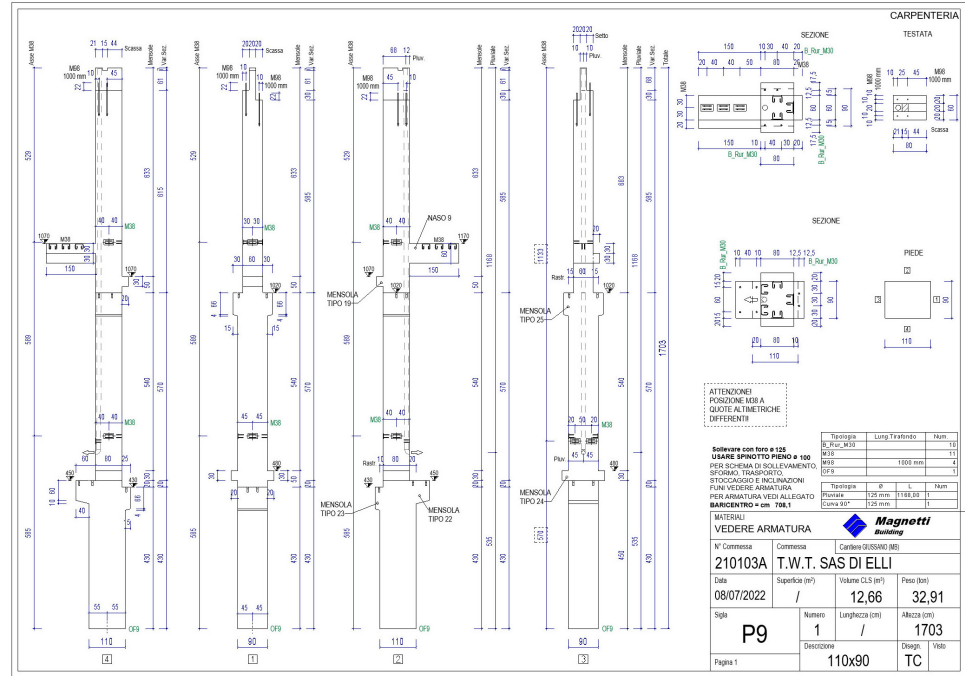
The screenshot shows the 'Precast Designer for Revit' software interface. The 'Columns (26)' list is expanded, showing a table of column data. The table has columns for Name, Mark, Qty, Drawings, and Locked. The '90x80 P1' row is highlighted. Below the columns list, the 'Beams (123)' list is partially visible.

Name	Mark	Qty	Drawings	Locked
100x100	P19	1	●	🔒
90x100	P3	1	●	🔒
90x90	P17	1	●	🔒
80x90	P6	1	●	🔒
90x90	P16	1	●	🔒
90x80	P2	1	●	🔒
90x80	P1	1	●	🔒
70x80	P30	1	●	🔒
70x80	P32	1	●	🔒
70x70	P11	6	●	🔒
80x80	P14	1	●	🔒
70x80	P24	1	●	🔒
100x90	P18	1	●	🔒
100x90	P20	1	●	🔒
80x100	P31	1	●	🔒
90x120	P4	1	●	🔒
90x100	P5	1	●	🔒
90x110	P8	1	●	🔒
90x110	P9	1	●	🔒
90x110	P10	1	●	🔒
90x80	P7	1	●	🔒
70x70	P28	2	●	🔒
70x70	P26	1	●	🔒
70x80	P13	1	●	🔒
70x80	P15	1	●	🔒
70x70	P27	1	●	🔒

# Documentation

# Automatic shop drawings 1/2

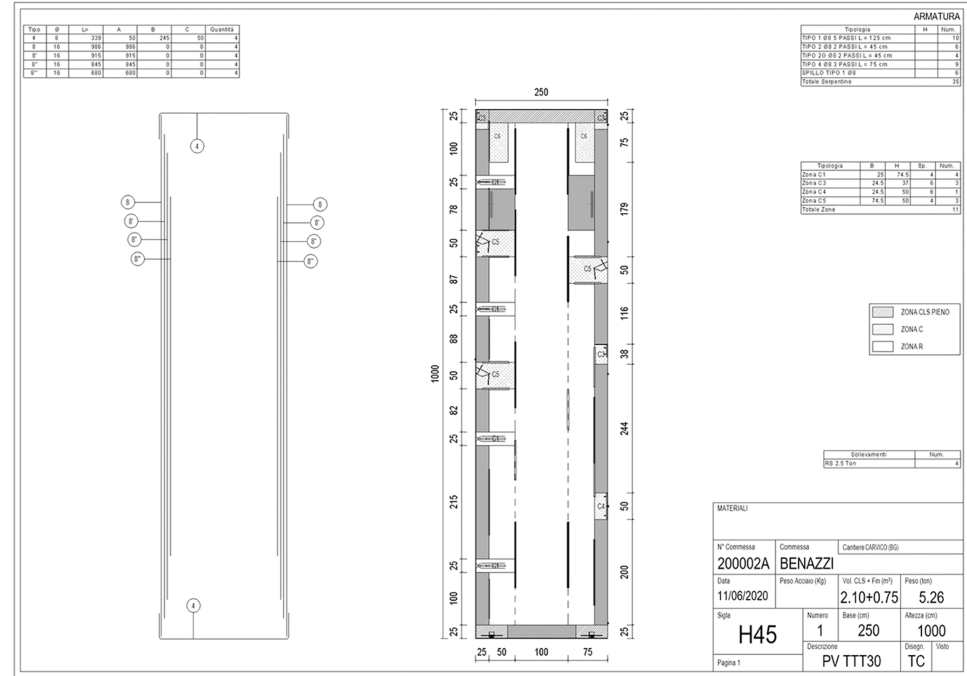
- Generate automatic shop drawings for elements
- Allow to customize drawings according company standard
- Define rules for dimensions, spot elevations, labels
- Set titleblock, sheet and view parameters with rules



Courtesy of Magnetti

# Automatic shop drawings 2/2

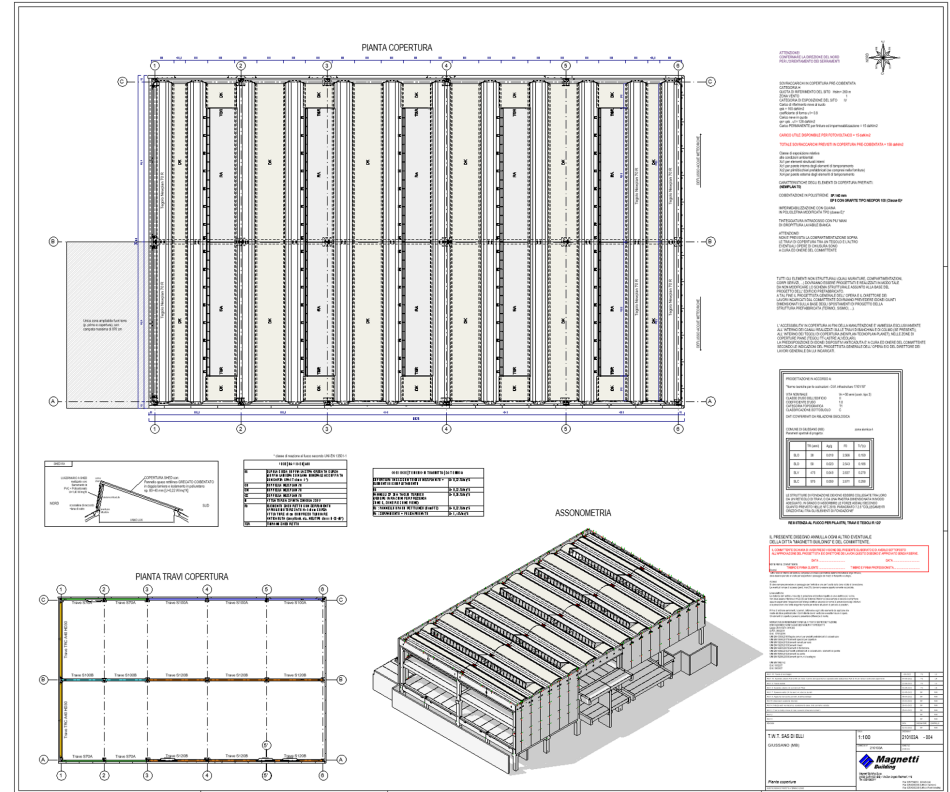
- Apply shop drawings templates with conditional rules
- Create Rules for Rebars pullout
- Place details component and drive through parameters





# Dimensions for Views

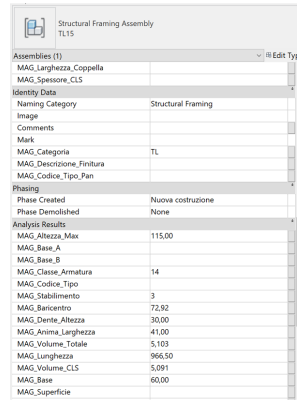
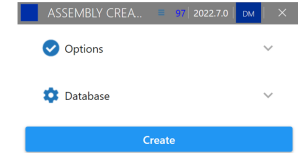
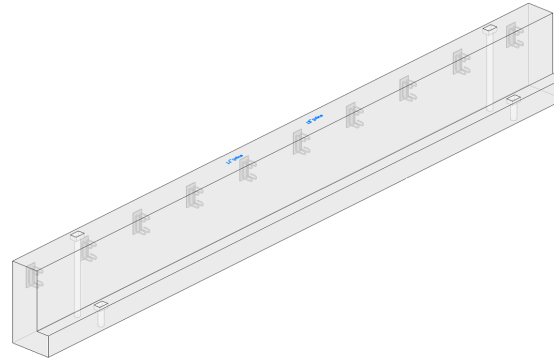
- Place automatically dimension for every type of object in generic view



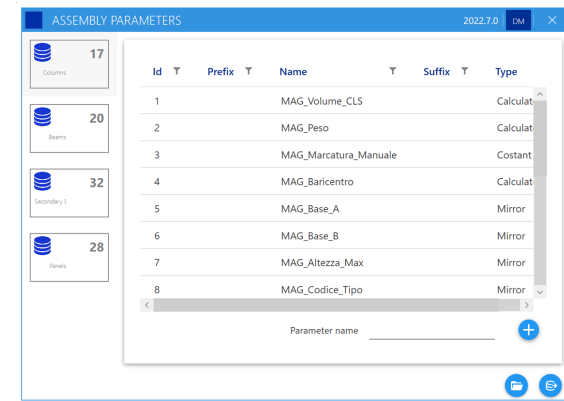
Courtesy of Magnetti

# Advanced data management

- Set parameters of element, assembly or sheet using integrated functions
- More than twenty function available, like weight, cog, rebar incidence, interpolation value
- Using formula across parameters of different elements



Structural Framing Assembly	
TL15	
Assemblies (1)	
MAG_Larghezza_Coppella	
MAG_Spessore_CLS	
Identity Data	
Naming Category	Structural Framing
Image	
Mark	
MAG_Categoria	TL
MAG_Descrizione_Finitura	
MAG_Codice_Tipo_Pan	
Phasing	
Phase Created	Nuova costruzione
Phase Demolished	None
Analysis Results	
MAG_Altezza_Max	115,00
MAG_Base_A	
MAG_Base_B	
MAG_Classe_Armatura	14
MAG_Codice_Tipo	
MAG_Stabilimento	3
MAG_Baricentro	72,92
MAG_Dente_Altezza	30,00
MAG_Anima_Larghezza	41,00
MAG_Volume_Totale	5,163
MAG_Lunghezza	966,50
MAG_Volume_CLS	5,091
MAG_Base	60,00
MAG_Superficie	

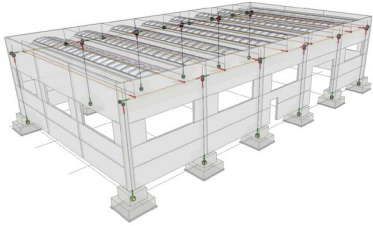


Id	Prefix	Name	Suffix	Type
1		MAG_Volume_CLS		Calculated
2		MAG_Peso		Calculated
3		MAG_Marcatura_Manuale		Constant
4		MAG_Baricentro		Calculated
5		MAG_Base_A		Mirror
6		MAG_Base_B		Mirror
7		MAG_Altezza_Max		Mirror
8		MAG_Codice_Tipo		Mirror

Courtesy of Magnetti

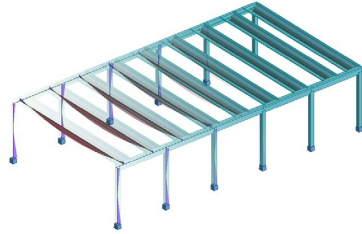
# Analysis

# Integrated Analysis and Code Checking



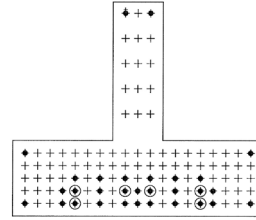
## Revit

Start from Revit. Define elements, base loads and all information necessary for the analysis, like seismic parameters, wind parameters, geotechnical parameters. Generate the rebars or strands



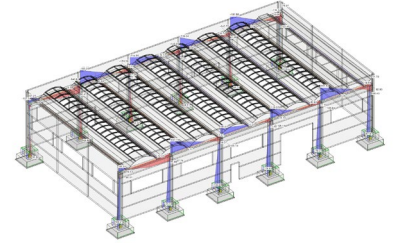
## RSA

Generate automatically the calculation model with all combinations. Code checking of steel elements



## Bridge Design

Generate automatically SBD models for checking rebars and strands in bars and panels. Real reinforcement in Revit is used and every custom section is translated in SBD using results stored in Revit from RSA



Images courtesy of Nicovelo

## Revit

Get Results in Revit for RSA actions and theoretical reinforcements or steel checking. Get Results of SBD for elements and panel. Calculation reports can be generated and customized in Word and Excel

# Integrated Structural Analysis 1/3

- One single command to send model to Robot, generate load, combinations, reload results in Revit and perform code checking
- Automatic generation of Calculation Report from Revit using Revit, RSA and BSD Data

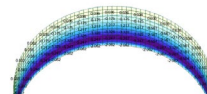
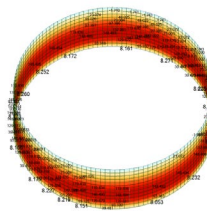
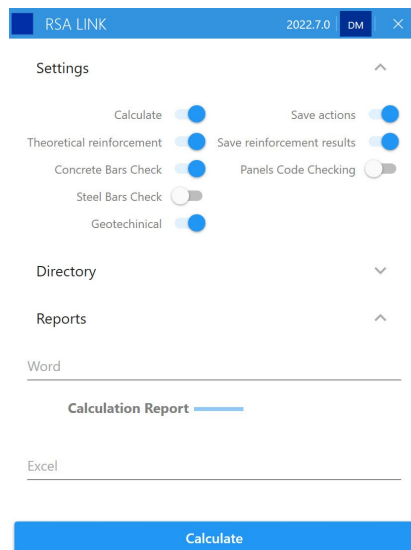
## WOLF SYSTEM

Zona Industriale nr. 1  
I - 38040 Fressanfeld / Campo di Trens (BZ)  
Tel. 0472/064000 - Fax 0472/064000  
email: mail@wolf-system.it  
Home page: <http://www.wolf-system.it>



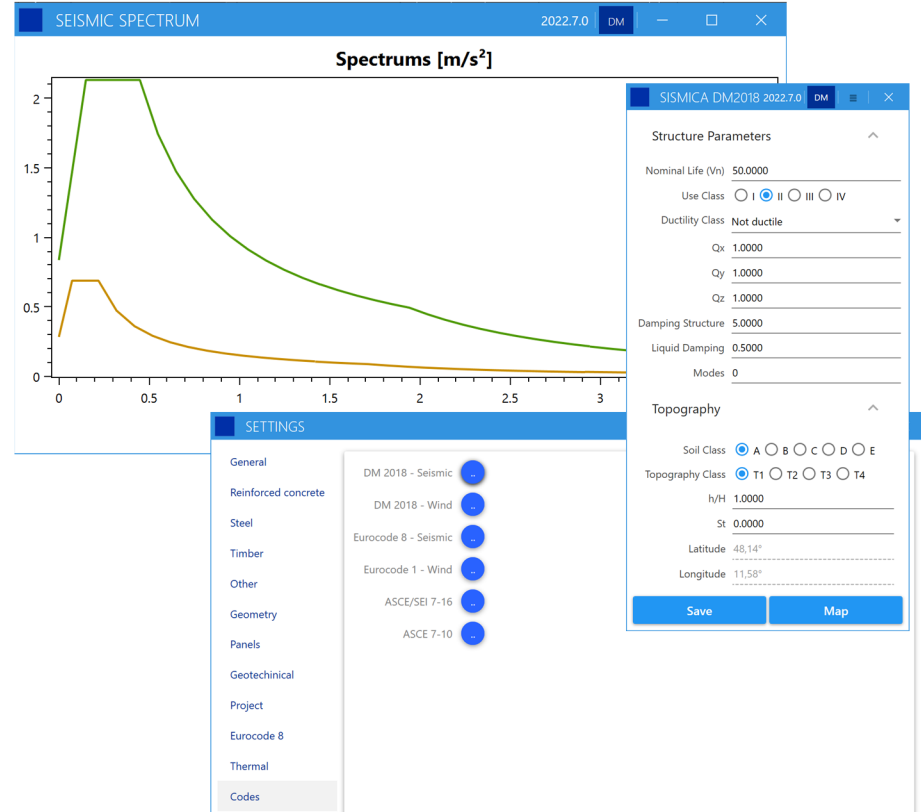
## 2.5 Confronto con i risultati del software di calcolo

Si riportano di seguito i risultati dell'analisi automatica con software di calcolo; la combinazione di riferimento è la numero 40.



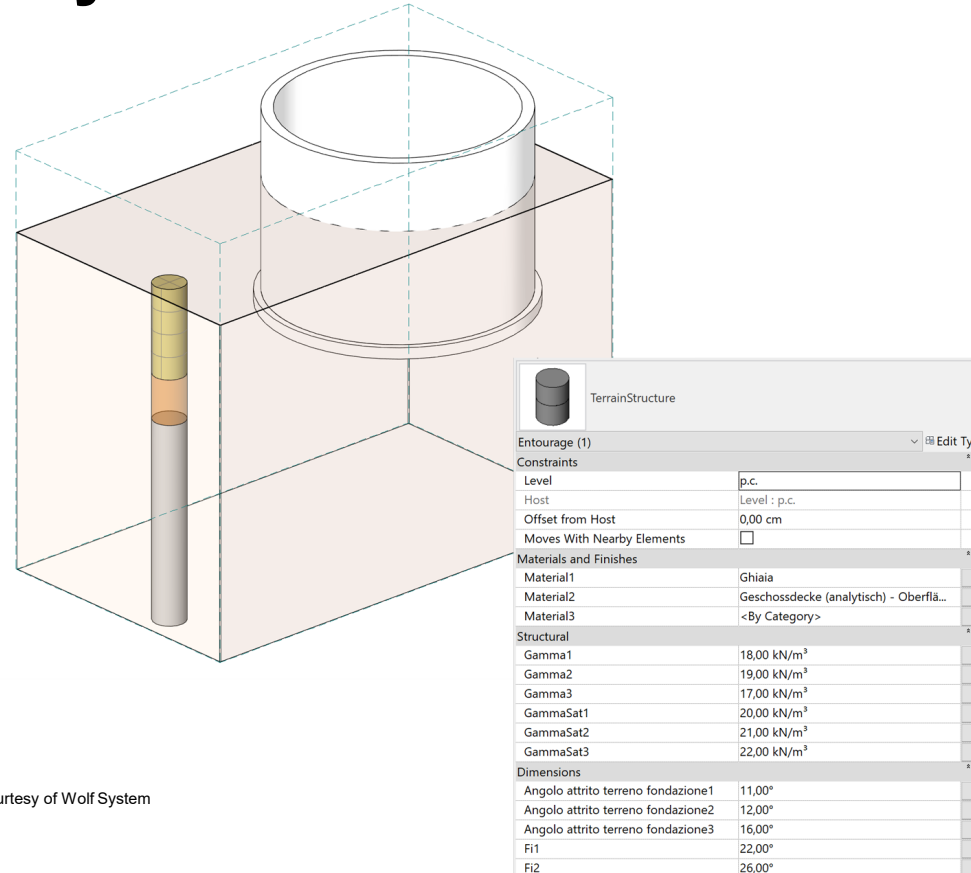
# Integrated Structural Analysis 2/3

- Set all analysis parameters in Revit
- Configuration panel for RSA and BSD
- Different codes supported



# Integrated Structural Analysis 3/3

- Geotechnical Verification from Revit
- Define the real topography in Revit and the layers of the terrain in order to get the correct load in Robot, static and dynamic
- Layers will also be used for the code cheking of foundations

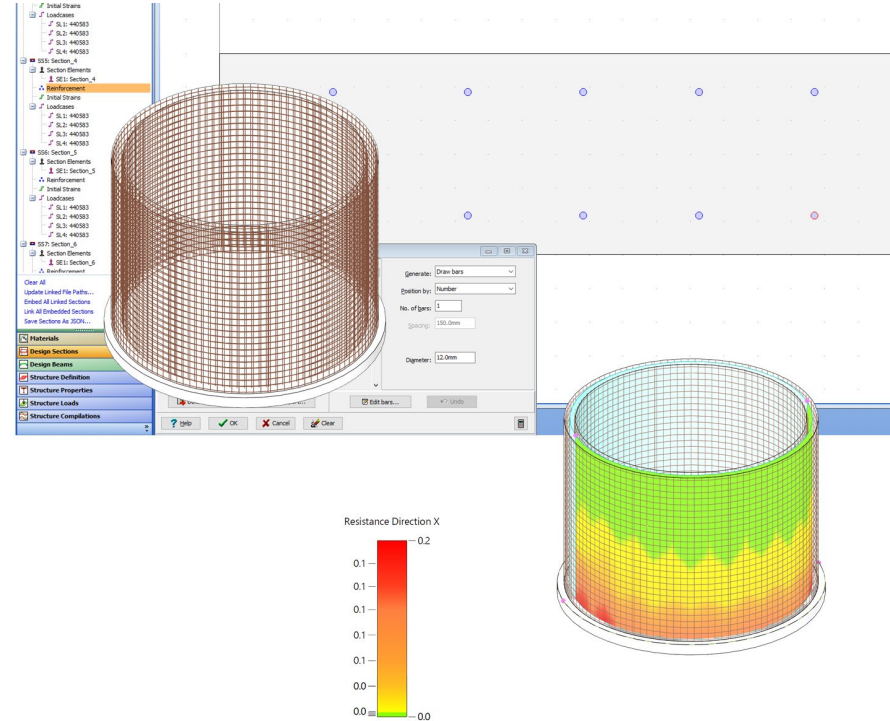


Courtesy of Wolf System



# Automatic Code Checking in Revit

- Check Automatically real rebars in Revit using Structural Bridge Design
- Saving results of verifications in Revit as maps
- Apply different style for element based on conditions



Courtesy of Wolf System

Modello: ArmaturaMuroRadiale Geotecnica

SBD Analysis Results-03/07/2022



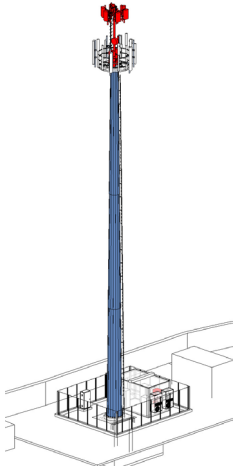
# What's Next?

Steel & Wood Prefab - Artificial Intelligence

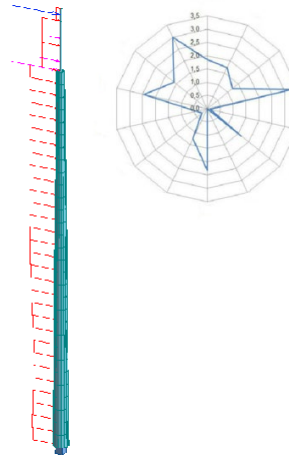
# Not only Precast Concrete

## Telecommunication Towers

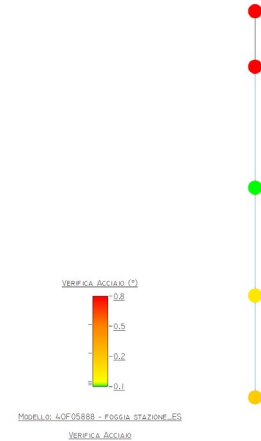
Integrated Analysis and code checking also for steel and timber



Read all data from Revit like  
antenna properties



Create automatically the  
Robot model and all the  
loads. Find worst direction  
for wind

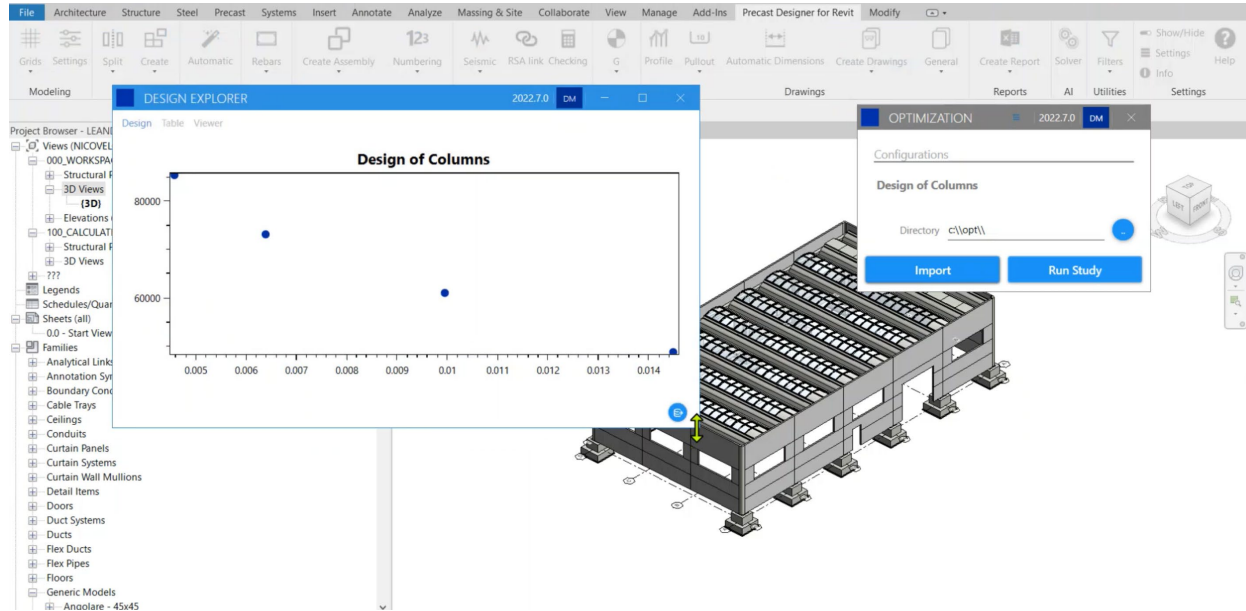


Code checking results in  
Revit and report generation

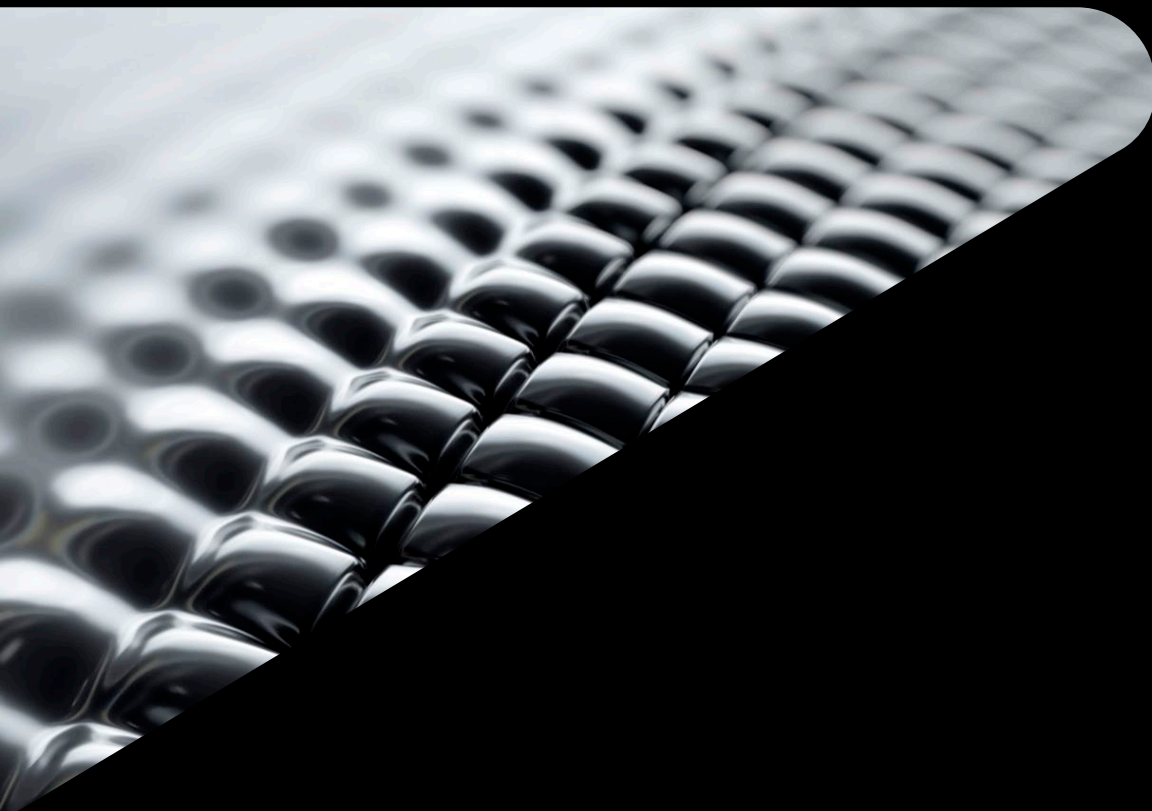
Courtesy of A2F INGEGNERIA S.R.L. – Rome, Italy

# Generative Design

How to reduce cost with AI?



Images courtesy of Nicovelo



# Conclusions

ROI and Customer feedback

# Customers Experience

**Previous solution:**

Autocad + Robot Structural Analysis standalone

**Objective:**

Get more flexibility in terms of rebars drawing (curved walls)

**Next steps:**

Application of AI to the process

**Previous solution:**

Autocad + Strauss

**Objective:**

Get connection between calculation and modeling

**Next steps:**

Still in implementation phase



Servizi integrati per l'Ingegneria

**Previous solution:**

Autocad + Robot Structural Analysis + Idea Statica

**Objective:**

Get connection between calculation and modeling – implementing automatically Robot model with all the loads

**Next steps:**

Optimize steel connections integration

**General saving: up to 70% of TIME from modeling to detailing**

# Customer Testimonial

*“Market requests are more and more detailed and specific: it is not possible to rely on standard solutions as it was in the past.*

*With **Autodesk Revit** and “**Precast Designer for Revit**” we can analyze details in a tridimensional environment related to any kind of requests, **from modeling to production.***

*This process allows us saving a huge amount of **time**, **money** and most of all increasing **quality** of our solutions”*

Roberto Volpi  
Engineer & PM in Magnetti Building

Special Thanks for the support in testing and improving the software

Cristina Togni  
Bim specialist in Magnetti Building

Stefano Pocchia  
Bim Manager in Magnetti Building



**Magnetti  
Building**



**Magnetti Building** creates made-to-order buildings with industrialised building systems.

By using pre-finished elements that do not require any additional work to be carried out on-site, binding, faster and controllable timeframes can be guaranteed.

Basic elements, panels, roofs, portals, projecting roofs, corner pieces and shutters can be readily customised, up to the production of unique items in terms of shape, finishes and colours. The construction quality and durability of the materials make it possible to create responsible, sustainable, anti-seismic, comfortable and weatherproof buildings.



LOGISTICS



PRODUCTION



SALES



TERTIARY



INNOVATIVE ARCHITECTURE



REDEVELOPMENT & MAINTENANCE

# Thanks!





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