

Battle Royale – a clash of injection molding approaches using Simulation Moldflow – **PROBLEM STATEMENT**

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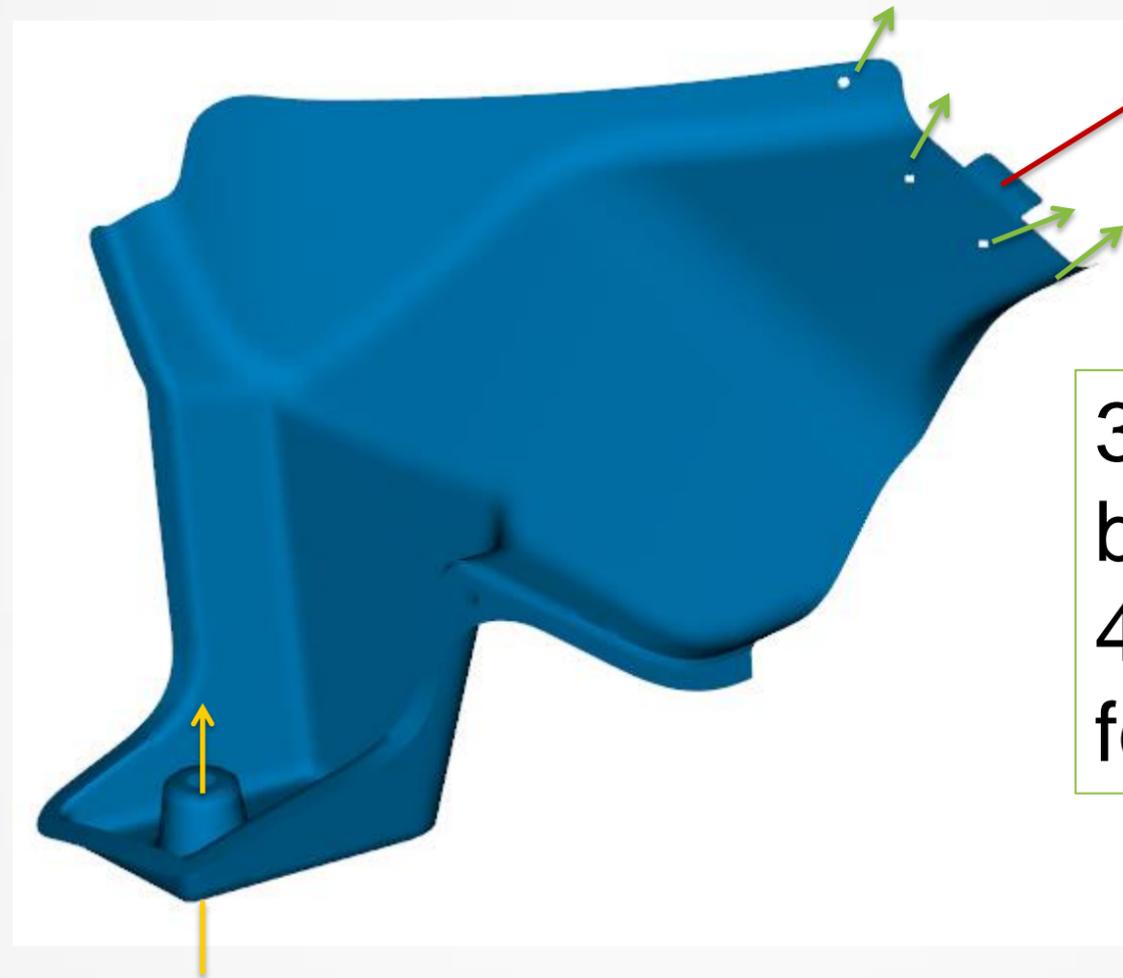
Problem Statement

- The reinforcement is an underbody part we are quoting and need to know:
 - recommended cycle time
 - that it will mold in the quoted machine
 - if we can meet the required critical dimensions.
- The part will be Molded In Color - black. It is visible when looking behind the tire, but it's not a class A show surface.
 - Cavities: 2 (RH and LH)
 - Machine: 750 ton (but would like to get it into a 650 ton)
 - Feed system can be cold or hot and can be gated anywhere on the part that is toolable.
 - Material: DuPont Zytel 70G33L Nylon 33%gf



Assembly Process

1. Tab will be slide into “doghouse” on fender



3. Screws will be installed in 4 locations to fender

2. Bolt will attach to frame

Critical Dimension

Y & Z dimensions from bolt hole to corner of tab are critical

